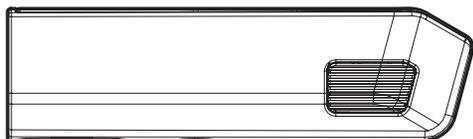




X-22 BACKPACKER FOREND

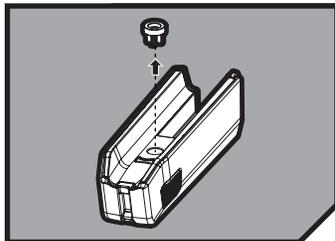


MAG1066 X-22 BACKPACKER FOREND

INSTALLATION INSTRUCTIONS

⚠ WARNING: BEFORE STARTING, MAKE SURE THE WEAPON IS UNLOADED, THE CHAMBER IS EMPTY, AND THE SAFETY ENGAGED.

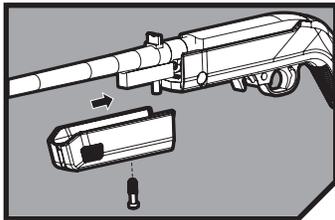
BARREL PROFILE



BARREL STANDOFF PLUG

The X-22 Backpacker is configurable for either standard taper barrels or 0.920" bull barrels. The stock comes preconfigured for standard taper barrels, if installation of a bull barrel is desired remove the round barrel standoff plug in the forend.

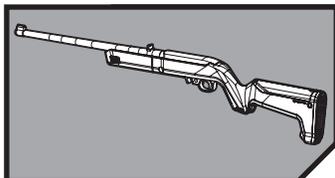
INSTALLING FOREND



STEP 1

Install Forend to barrel and set gap so it does not interfere with stock when "taking down" the rifle. Tighten screw to 20 [in-lb].

Note: Takedown block may need to be adjusted if desired gap isn't achievable. Please refer to manufacturer's instructions for adjustment. If you find your forend does not align well with the stock body, adjustment of the Barrel Clamp Block may be needed. See instructions below.

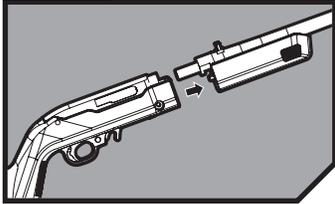


STEP 2

Verify Install and perform function check, including safety switch function.

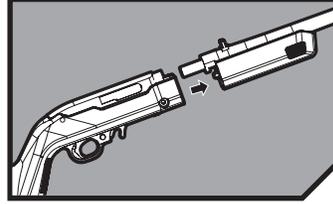
Note: Upon installation, the safety switch may rotate and put the detent spring out of alignment. If necessary, rotate safety by hand to re-engage detent.

ADJUSTING FOREND ALIGNMENT, IF NEEDED



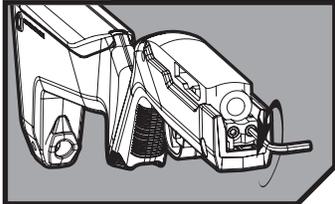
STEP 1

Separate *barrel* from *receiver* following factory instructions.



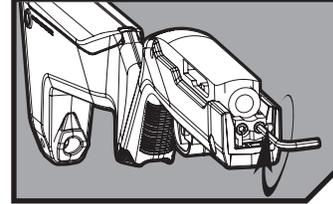
STEP 4

Separate *barrel* from *receiver* being careful not to disturb *barrel clamp block*.



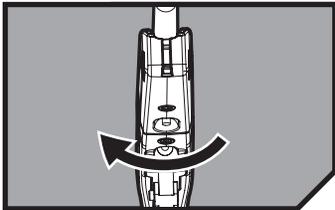
STEP 2

Loosen *barrel clamp block retaining screws* and shift *clamp* to the right (looking down at the screw heads). Lightly snug *barrel clamp block retaining screws* and reinstall *barrel* being careful to not rotate too far and disturb the *barrel clamp block*.



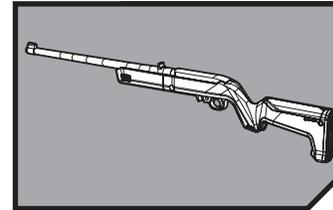
STEP 5

Tighten *barrel clamp block retaining screws* to 20 [in-lb] according to manufacturer's instructions.



STEP 3

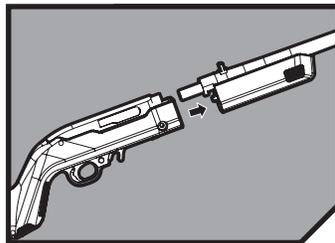
Carefully rotate *barrel* and *forend* until *forend* and *stock* body align.



STEP 6

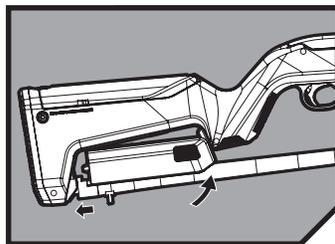
Reassemble *barrel* to *receiver*. Verify install and perform function check.

STORAGE



STEP 1

Separate *barrel* from *receiver* following factory instructions.

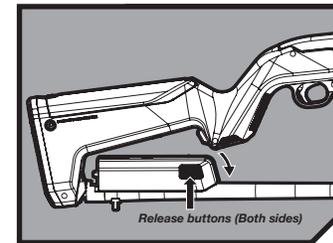


STEP 2

Insert *barrel shank* into *barrel plug* at the toe of the *stock*, and pivot *barrel* into locked position. Ensure the *forend* locks into place and is secured by the *forend latch*. Confirm the *barrel* is secure by gently pulling the *barrel* away from the *stock*, the *barrel* should not move.

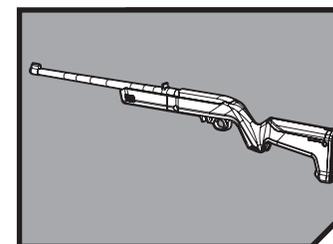
Note: Failure to confirm secure storage may result in damage of the *stock* and/or *barrel*.

DEPLOYMENT



STEP 1

Separate the *forend* from the *stock* by pressing the *release buttons* on the left and right of the *forend*, pull the *barrel* away from the *stock* and remove *barrel* from the *barrel plug*.



STEP 2

Reassemble *barrel* to *receiver*. Verify install and perform function check.